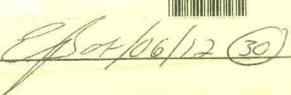
Dart Aerospace Ltd. Monday, 05/03/2007 12:34:27 PM Linda Lacelle HERE **Process Sheet Drawing Name** : MOUNTING LUG : CU-DAR001 Dart Helicopters Services Customer : 30993 Job Number : 10256 Estimate Number : D22303 Part Number : NIA P.O. Number S.O. No. : NA : D2230 REV F Drawing Number : 05/03/2007 This Issue : N/A Project Number : NC Prsht Rev. : MACHINED PARTS **Drawing Revision** : 01/03/2007 First Issue Type 30 : NA Material : 30545 Previous Run 1.000 - Lm: : 03/12/2007 Qty: Due Date Written By Checked & Approved By Added inspection level 8, and removed P/O for : Est D 00.05.18 Comment powder coat Additional Product Job Number Description: Machine Or Operation: Seq. #: Lug Extrusion 1.0 D2423 0.0717 f(s)/Unit Total: 71.7150 f(s) Comment: Qty. Luc Extrusion D2423 Batch: 3006 J BAND SAW BAND SAW 2.0 Comment: Band Saw Cul D2423 extrusion to 0.82 Batch PURCHASING PG Comment: PURCHASING CZ07103108 Issue P/O BLE

PACKAGING 1 4.0

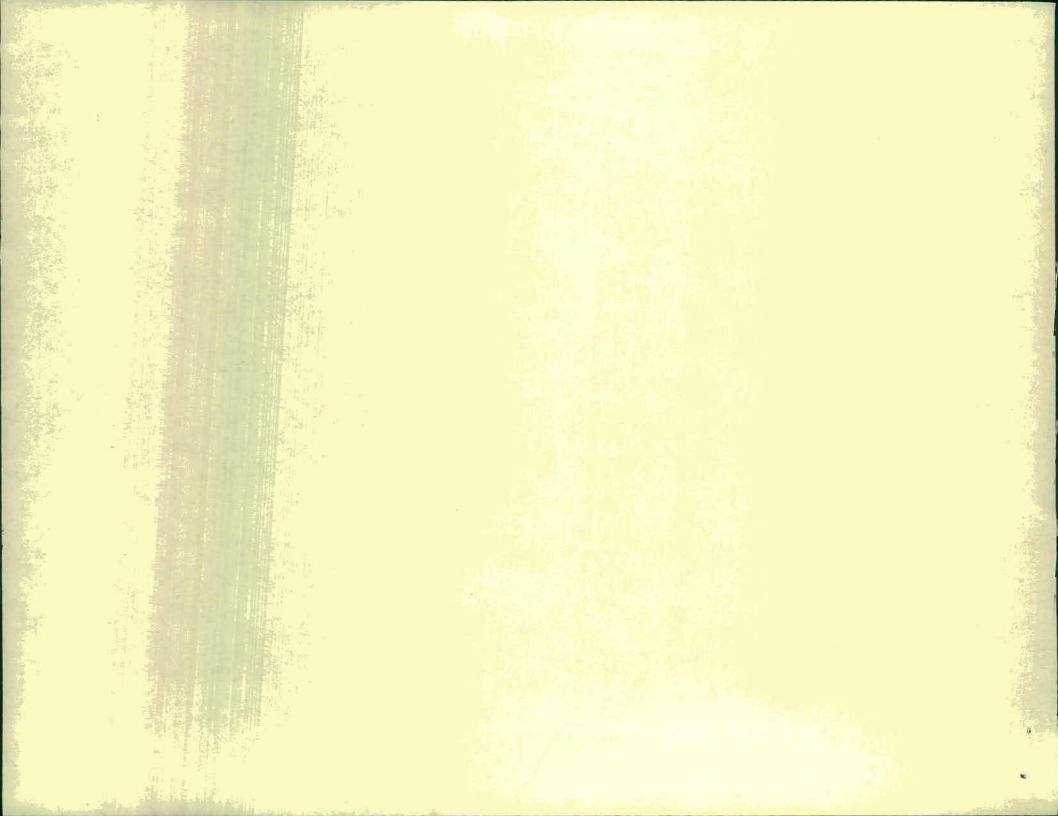
Possible Supplier: Metec Machine per Drwg D2230 Rev. F

Comment: PACKAGING RESOURCE #1 Receive & Inspect for transit damage PACKAGING RESOURCE #1





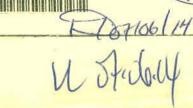
1600



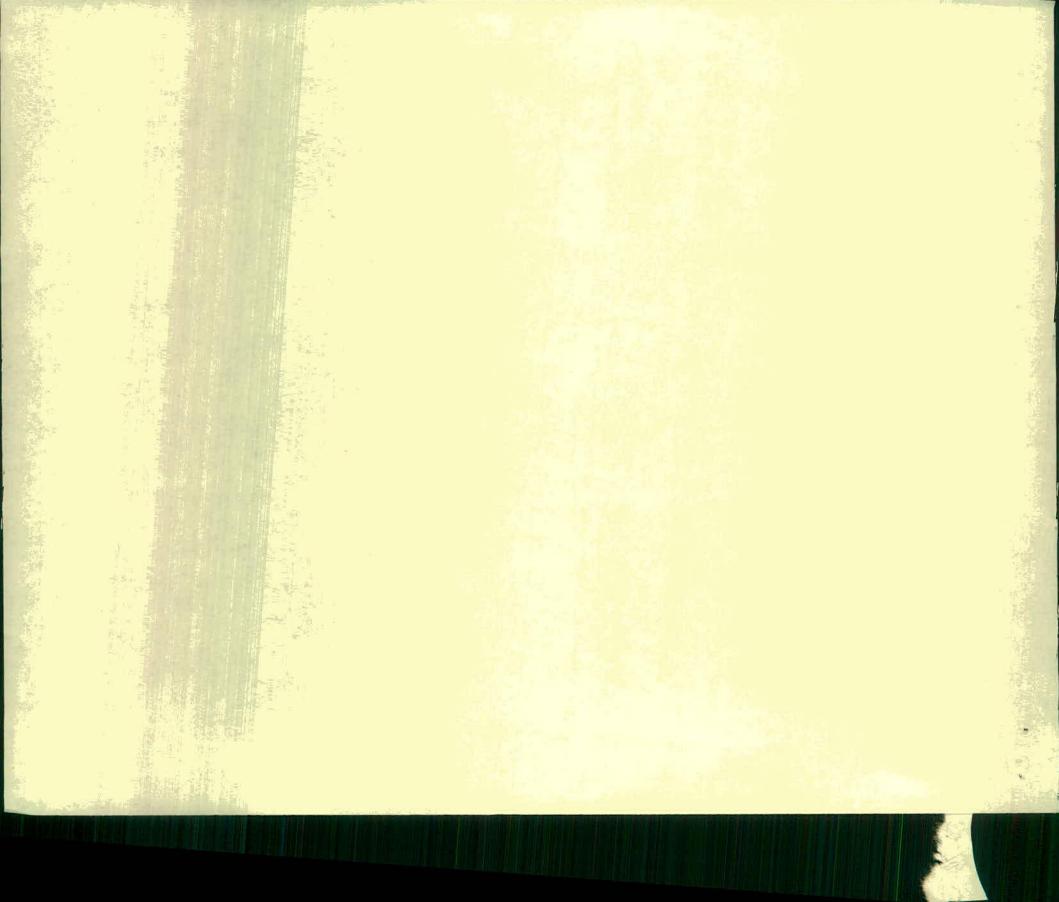
Monday, 05/03/2007 12:34:27 PM Date: Linda Lacelle User: **Process Sheet** Drawing Name: MOUNTING LUG Customer: CU-DAR001 Dart Helicopters Services Part Number: D22303 Job Number: 30993 Job Number: Description : Seq. #: Machine Or Operation: INSPECT WORK TO CURRENT STEP 5.0 Comment: INSPECT WORK TO CURRENT STEP SMALL FAB SMALL & MEDIUM FAB RESOURCE 1 6.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble and deburr rough edges after tumbling 7.0 HAND FINISHING! HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 QC5 8.0 Comment: INSPECT WORK TO CURRENT STEP POWDER COATING POWDER COATING 9.0 104 144 Comment: POWDER COATING Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3 10.0 Comment: INSPECT POWDER COATINSPECT POWDER COAT 11.0 PACKAGING 1 PACKAGING RESOURCE #1 SPUT/SPLIT Comment: PACKAGING RESOURCE #1 Identify and Sto Location:_ QC21 12.0

Comment: FINAL INSPECTION/W/O RELEASE





Job Completion





CERTIFICATE OF CONFORMITY

SOLD TO:

SHIPPED TO:

Dart Aerospace Ltd. 1270 Aberdeen Street

Hawkesbury, Ont.

same

K6A 1K7

QUANTITY	PART NUMBER	PART NAME	P.O. NUMBER
30	D2230-3	Lug B30993	BLKT00001
50	D2731-3	Lug B30994	BLKT00001
50	D2731-7	Lug B30995	BLKT00001
150	D3235-1	Lug B30996	BLKT00001
50	D3394-1	Lug B30997	BLKT00001
50	D3394-3	Lug B30998	BLKT00001

MATERIAL: supplied by DART D2423 B30062

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi (Regula) Walz

Vankleek Hill, June 12, 2007

